

Material (mm)	Recommended thickness of the cutting insert (mm)
Werkstoff (mm)	Empfohlende Dicke der Abstechplatte (mm)
Matière (mm)	Epaisseur conseillée de la plaquette de tronçonnage (mm)
Ø 0.40	0.35
Ø 0.50	0.45
Ø 0.60	0.50
Ø 0.80	0.60
Ø 1.00	0.70 - 0.80
Ø 2.00	0.80 - 1.00
Ø 3.00	1.00 - 1.20
Ø 4.00	1.20 - 1.50
Ø 5.00	1.30 - 1.50
Ø 6.00	1.50
Ø 7.00	1.60 - 1.80
Ø 8.00	1.80 - 2.00
Ø 9.00	1.80 - 2.00
Ø 10.00	2.00
Ø 11.00	2.00 - 2.20
Ø 12.00	2.10 - 2.30

Material (mm)	Recommended thickness of the cutting insert (mm)
Werkstoff (mm)	Empfohlende Dicke der Abstechplatte (mm)
Matière (mm)	Epaisseur conseillée de la plaquette de tronçonnage (mm)
Ø 13.00	2.10 - 2.30
Ø 14.00	2.20 - 2.40
Ø 15.00	2.20 - 2.50
Ø 16.00	2.30 - 2.50
Ø 17.00	2.40 - 2.60
Ø 18.00	2.40 - 2.60
Ø 19.00	2.50 - 2.80
Ø 20.00	2.60 - 3.00
Ø 21.00	2.60 - 3.00
Ø 22.00	2.80 - 3.20
Ø 23.00	2.80 - 3.20
Ø 24.00	3.10 - 3.50
Ø 25.00	3.20 - 3.50
Ø 26.00	3.50 - 4.00
Ø 28.00	3.50 - 4.00
Ø 30.00	3.50 - 4.00